

# Novaset<sup>®</sup> 7600/40

## Blister varnish

Sheetfed offset  
Coatings

<b>Use</b>	<p>Glossy coating for blistering cards wet-in-wet and wet-in-dry. The main properties are fast drying at the surface and good blistering properties with PVC, Polystyren as well as PET.</p> <p>The blistering results depends from the used board and coating amount. A film weight of 5-6g/m<sup>2</sup> are absolutely necessary. In some cases a second varnishing can be necessary.</p> <p>Blister temperature: From approx. 180 °C dependent on foil and board. Before production run test are necessary!</p>
<b>Solids</b>	38 – 43%
<b>Usable</b>	Paper, Board
<b>Application</b>	Coating-units (standard or with anilox-roller)
<b>Film weight</b>	5 – 6 g / m <sup>2</sup> wet
<b>Drying conditions</b>	Air, forced with hot air-dryer and IR-dryer combination
<b>Viscosity</b>	40 s / DIN 4 / 20 °C
<b>Cleaning</b>	<p>Please clean up machine and tools immediately with water.</p> <p>Dried film clean up with Novaset<sup>®</sup> Cleaner 3380 (cleaner can be used for coating rollers, anilox-rollers and Nylocoat<sup>®</sup>-plates).</p>
<b>Notes</b>	<p>Stir well before use!</p> <p>Only use inks resistant to ammonia and alcohol in accordance with DIN ISO 2836 in order to avoid colour changes !</p>
<b>Storage</b>	<p>Keep from freezing!</p> <p>Storage in packaging between 5 °C and 30 °C</p>

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